



Features and Benefits

- Fastener designed to attach metal roof and sidewall panels used in pre-engineered metal building applications.
- #12 Diameter 5/16" Cupped HWH self-drilling fastener easily penetrates steel up to .210" in thickness with no "point walking." 1/4" Stitch will securely fasten 2 layers of 26 GA with no strip-out.
- Cupped head & washer encapsulate EPDM rubber washer & provide a secure seal even when driven at an angle.

ALL UNPAINTED MAXX STEELBINDER® FASTENERS COME STANDARD WITH DURASEAL® PLUS ENHANCED CORROSION RESISTANCE COATING.

FOR PROPER INSTALLATION, THE USE OF IMPACT DRIVERS ARE NOT RECOMMENDED FOR POWDER COATED OR ANY WET PAINTED FASTENER.

PULLOUT & PULLOVER VALUES ARE DETERMINED IN THE ST FASTENING SYSTEMS ENGINEERING LABORATORY USING STEEL PANELS/FRAMING & WOOD DENSITIES WHOSE STRUCTURAL PROPERTIES ARE FOUND IN PRESENT DAY PRODUCTS.

SIZE	CARTON QTY.	WEIGHT/M
12-14 x 3/4"	2500	11.3
12-14 x 1"	2500	13.2
12-14 x 1-1/4"	2500	14.8
12-14 x 1-1/2"	2000	15.5
12-14 x 2"	1500	18.8
12-14 x 2-1/2"	1500	24.6
12-14 x 3"	1000	26.6
1/4 X 7/8 "STITCH*	2500	13.4

^{*}CURRENT SIZES AVAILABLE WITH POWDER COATING

PULL OVER STRENGTH

SUBSTRATE	GAUGE	THICKNESS	VALUE
HRS Primed Only #12	16	.060	927
HRS Primed Only #12	14	.075	958
HRS Primed Only #12	12	.105	1678
AZ55 Galvalume 1/4"	26	.018	342
AZ55 Galvalume 1/4"	24	.024	378
AZ55 Galvalume 1/4"	22	.030	418
AZ55 Galvalume 1/4"	18	.048	1038
G-90 Galvanized #12	20	.036	620
G-90 Galvanized #12	18	.048	729
G-90 Galvanized #12	16	.060	787
G-90 Galvanized #12	14	.075	1041
G-90 Galvanized #12	12	.105	1372

PULL OVER STRENGTH

EBS. UE1.				
SUBSTRATE	GAUGE	THICKNESS	VALUE	
AZ55 Galvalume #12	29	.014	687	
AZ55 Galvalume #12	26	.018	1090	
AZ55 Galvalume #12	24	.024	1299	
AZ55 Galvalume #12	22	.030	1562	
AZ55 Galvalume 1/4"	29	.014	746	
AZ55 Galvalume 1/4"	26	.018	960	
AZ55 Galvalume 1/4"	24	.024	1261	
AZ55 Galvalume 1/4"	22	.030	1376	

NOTES

- HRS (Hot Rolled Steel)
- Pull over values calculated with EPDM rubber washer assembled to cupped head screw with .555" washer face.
- All strength values shown are ultimate values, expressed in LBS. Apply an appropriate safety factor to obtain design limits.

6357 Reynolds Road Tyler, Texas 75708 | P.O. Box 4515, Tyler, Texas 75712 | 800-352-4864 | 800-352-3940 Fax 9950 Princeton Glendale Rd. Cincinnati, OH 45246 | 800-944-8920 | 800-352-3940 Fax Copyright 2017© ST Fastening Systems, Division of The Hillman Group. All rights reserved.





Powder Coated Paint Zinc Plating and Chromate Sealer **FPDM**

Cupped HWH head design improves Pull over strength versus standard HWH & Bonded Washer, ST Fastening Systems sockets are designed to allow for the added thickness of the powder coat.





ST Magnetic Sockets are available for powder coated fasteners.





HEAD STYLE 5/16" CHWH**

POINT DIAMETER .181/.177 .156/.150 STITCH

MAJOR DIAMETER .215/.209

.246/.240 STITCH

MINOR DIAMETER .164/.157 .192/.185 STITCH

WASHER FACE DIAMETER .560/.545 .560/.545 STITCH

HEAD ACROSS FLATS NOM.312" NOM .312"

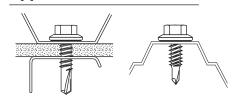
NOM. TENSILE STRENGTH 2900 LBS. 3800 LBS. STITCH

MIN. TORSIONAL STRENGTH 92 IN-LBS. 150 IN-LBS. STITCH

NOM. SHEAR STRENGTH 1962 LBS. 2850 LBS. STITCH

**CHWH-CUPPED HEX WASHER HEAD

Applications



Purlin Screw

Stitch Screw

ARCHITECTURAL SERIES









