

## Universal RetroFit Master Flash®

### Features and Benefits

- Manufactured from EPDM or silicone rubber, Universal RetroFit Master Flash® is compounded for maximum resistance to ozone, UV light, & temperature extremes.
- Flexible aluminum base will allow the flashing to conform to any metal roof configuration. Pipe location can be centered in the flat the panel or the rib. Urethane sealant & self-drilling screws complete the installation
- Universal RetroFit Master Flash® are well marked so they can easily be cut with shears to fit exactly the pipe size used.
- Stainless steel teeth grip the material & secure it tightly.



	PIPE SIZE	BASE DIAMETER	COLOR MATERIAL
#1	3/4" - 2-3/4" (19 - 70 mm)	6-1/4" (158mm)	Black EPDM/ Grey EPDM/ Dark Grey EPDM/ Red Silicone/ Grey Silicone
#2	2" - 7-1/4" (50 - 184mm)	10-3/4" (273mm)	Black EPDM/ Grey EPDM/ Dark Grey EPDM/ Red Silicone/ Grey Silicone
#3	3-1/4" - 10" (95 - 254mm)	14-1/2" (368mm)	Black EPDM/ Grey EPDM/ Dark Grey EPDM/ Red Silicone/ Grey Silicone

	EPDM 500	SILICONE
Advanced Ozone Resistance Tested to...	70 hr @500 pphm	70 hr @ 500 pphm
High Temperature Resistance Tested to...		
Intermittent	+135°C (+275°F)	+260°C (+500°F)
Continuous	+100°C (+212°F)	+225°C (+500°F)
Low Temperature Resistance Tested to...	-55°C (-65°F)	-74°C (-100°F)
Tensile Set Maximum...	10MPa (1450psi)	5MPa (700psi)
Compression Set Maximum...	25%	50%

### EASY INSTALLATION



1. Using tin snips, cut the cone to fit pipe.
2. Wrap Retrofit around pipe, join the interlocking teeth.
3. Squeeze jointer tightly with pliers to crimp



4. Apply sealant shape Retrofit to roof.
5. Fasten Retrofit to roof.
6. Apply additional sealant to mechanical locking jointer seam