

Standard Master Flash®

Features and Benefits

- Manufactured from EPDM or silicone rubber, Standard Master Flash® is compounded for maximum resistance to ozone, UV light, & temperature extremes.
- Flexible aluminum base will allow the flashing to conform to any metal roof configuration. Pipe location can be centered in the flat the panel or the rib. Urethane sealant & self-drilling screws complete the installation.
- Standard Master Flash® are well marked so they can easily be cut with shears to fit exactly the pipe size used.
- Available EPDM Colors: Brown, Black, Gray, White, Dark Green, Light Green, Dark Blue, Light Blue, Bright Red, and Terra Cotta
- Square Standard Master Flash® can be turned so corner is pointing up the roof. It will act as a water diverter.



Standard Mini Master Flash® Features and Benefits

- Smallest flashing available
- Specifically Designed for Solar & Electrical Applications
- Fits: Closed Top to 1" (0 to 25mm) Pipes • Base: 2-1/4" (57mm)
- Weather Protection Made of EPDM or High Temp Red or Gray Silicone, these flashings are compounded specifically for maximum resistance to weathering due to ozone and ultraviolet light.

	PIPE SIZE	BASE DIAMETER	COLOR MATERIAL
MINI	Closed - 1" (0 - 25mm)	2-1/4" (57mm)	Available EPDM Colors: Brown, Black, Gray, White, Dark Green, Light Green, Dark Blue, Light Blue, Bright Red, and Terra Cotta
MAXI	Closed - 28-1/2" (0 - 724")	34" (863mm)	
#1	Closed - 2-3/4" (0 - 70mm)	4-1/2" (114mm)	Silicone: Red and Grey
#2	5/8"-4" (15 - 101mm)	6" (152mm)	
#3	Closed - 5-3/4" (0 - 146mm)	8" (203mm)	
#4	2-3/4"-7" (70 - 177mm)	10" (254mm)	
#5	4"-8-1/4" (101 - 209mm)	11" (279mm)	
#6	4-3/4"-10" (121 - 254mm)	12" (304mm)	
#8	6-3/4"-13-1/2" (171 - 343mm)	17" (431mm)	
#8X	Closed - 15-1/2" (0 - 393mm)	19-1/2" (495mm)	Available EPDM Colors: Black, Gray Silicone: Red
#9X	6-1/4" - 20-1/2" (158 - 520mm)	25" (635mm)	Available EPDM Colors: Black

EASY INSTALLATION



1. Choose pipe opening and trim

2. Slide over pipe

3. Form to roof profile



4. Apply sealant



5. Fasten to complete

	EPDM 500	SILICONE
Advanced Ozone Resistance Tested to...	70 hr @ 500 pphm	70 hr @ 500 pphm
High Temperature Resistance Tested to...		
Intermittent	+135°C (+275°F)	+260°C (+500°F)
Continuous	+100°C (+212°F)	+225°C (+450°F)
Low Temperature Resistance Tested to...	-55°C (-65°F)	-74°C (-100°F)
Tensile Set Maximum...	10MPa (1450psi)	5MPa (700psi)
Compression Set Maximum...	25%	50%

6357 Reynolds Road Tyler, Texas 75708 | P.O. Box 4515, Tyler, Texas 75712 | 800-352-4864 | 800-352-3940 Fax
 9950 Princeton Glendale Rd. Cincinnati, OH 45246 | 800-944-8920 | 800-352-3940 Fax
 Copyright 2017 © ST Fastening Systems, Division of The Hillman Group. All rights reserved.

